



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

APR 2 2018

002508

D350-766-021
Job Sheet 175221



Part No: D350-766-021

Job Qty: 1 ea

Part Name: Interior Protector - Aft Baggage Compartment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/13/18	0.00	0.00	Start Up Stores/Pkg-1		APR 18 2018
110	Packaging	1 pcs		4/13/18	0.00	0.00	Packaging1-4		APR 18 2018
120	QC	1 pcs		4/13/18	0.00	0.00	QC4		
125	DC	1 pcs		4/13/18	0.00	0.00	DC		
130	Packaging	1 pcs		4/13/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		4/13/18	0.00	0.00	QC21		

Part Op Descriptions: 125 - Photocopy bluefile & type labels per PPP D350-766-021 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R7	Screw	14 Ea (14 ea)	90-Start up Operation	FM134762.10
AN525-10R9	Screw	4 Ea (4 ea)	90-Start up Operation	FM133996-17
CCR264SS3-2	Rivet, Cherry	8 pcs (8 ea)	90-Start up Operation	5041159
CR3213-4-02	Cherry Rivet	8 Ea (8 ea)	90-Start up Operation	5019424
CR3523-4-02	Rivet	12 Ea (12 ea)	90-Start up Operation	FM136787
CR3523-4-03	Rivet	16 Ea (16 ea)	90-Start up Operation	FM131317-2
D3889-041	Panel Floor - Sub-Component Off#D350-766-021	1 Ea (1 ea)	90-Start up Operation	5025527
D3890-041	Panel Wall - Sub-Component Off#D350-766-021	1 Ea (1 ea)	90-Start up Operation	5026993
D3891-041	Panel Fwd LH - Sub-Component Off#D350-766-021	1 Ea (1 ea)	90-Start up Operation	5062299
D3891-042	Panel Fwd LH - Sub-Component Off#D350-766-021	1 Ea (1 ea)	90-Start up Operation	5008285
D3944-1	Placard	1 Ea (1 ea)	90-Start up Operation	7165013
D3945-041	Bracket	4 Ea (4 ea)	90-Start up Operation	7147110
D3948-041	Plate, Anchor	3 Ea (3 ea)	90-Start up Operation	5059901
D3948-043	Plate, Anchor	4 Ea (4 ea)	90-Start up Operation	7147112
MS21059L3	Nut Plate	4 Ea (4 ea)	90-Start up Operation	5025740



Container No: S062454



Part: D350-766-021

Job No: 175221

Serial No/Batch: S062454

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/18/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R7	14	148	0
	AN525-10R9	4	114	0
	CCR264SS3-2	8	296	0
	CR3213-4-02	8	100	0
	CR3523-4-02	12	219	0
	CR3523-4-03	16	68	0
	D3889-041	1	0	0
	D3890-041	1	3	0
	D3891-041	1	3	0
	D3891-042	1	1	0
	D3944-1	1	4	0
	D3945-041	4	12	0
	D3948-041	3	0	0
	D3948-043	4	8	0
	MS21059L3	4	155	0
Part Specifications				
Specifications could not be found.				

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

• COPYRIGHT © 2008 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C

Date: 09.06.08

Change Record

Part Number: D350-766-021

Page 1 of 1

Part Number	3300	100	001	Page
Description	INTERIOR PROTECTOR KIT, (AFT BAGGAGE PROTECTOR KIT)			

[illegible]

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :			
Misidentified ☐	Past Due ☐				